# EMOST TRUSTED.



PRODUCT CATALOG

### WHAT MAKES US THE MOST TRUSTED OUTDOOR BOILER ON THE **MARKET TODAY?**

WE ARE GLAD YOU ASKED.



### **AMERICAN MADE**

All of our stoves are made with domestic stainless steel and produced in our International Falls, MN manufacturing facility.



### **SUPERIOR MATERIALS**

409 Titanium Enhanced Stainless Steel is commonly used for its corrosion resistance, high heat tolerances, great thermal expansion, and excellent heat transfer capabilities.

If you compare heat strengths, heat tolerances, thermal expansion, corrosion resistance, and heat transfer capabilities with all other steels, 409 Titanium Enhanced Stainless Steel is the best choice for outdoor furnace applications.



### INDUSTRY LEADING WARRANTY

Not all warranties are created equal. Some outdoor furnace manufacturers advertise they offer a Lifetime Warranty, when they actually offer little to no warranty and neglect to disclose the details. Protect yourself (and your investment) by always asking to see the full warranty.

Our 20 Year Warranty provides you with the highest quality, longest-lasting coverage on the market.

### **SUPPORT AFTER SALE**

As a family owned business, we know how important it is to offer customer service and technical support after the sale.





# **PRISTINE**

### **BURN UP TO 60% LESS WOOD THAN** A CONVENTIONAL BOILER.

Using negative pressure, our line of down-draft gasification furnaces are constructed from 409 Titanium Enhanced Stainless Steel. The Pristine Series is one of the most economical and energy efficient models on the market, achieving a 99% combustion efficiency, making it virtually smokeless. The heat exchanger cleaner is the only self-cleaning system on the market that is easily accessible from the front.

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# **STAINLESS STEEL FLUE**

Class A insulated chimney. Compared to conventional flue exhausts which have temperatures between 800°F - 1000°F, our Pristine Series have a flue exhaust as low as 280°F.

CROWN ROYAL STOVES



Fully removable swinging rear door for easy access and inspection.



### **FIREBOX DOOR**

Extra large, insulated door for easy fuel loading. Equipped with the roller latch door system.

### **SECONDARY COMBUSTION CHAMBER DOOR**

Wide insulated door providing access to the secondary combustion chamber for cleaning.











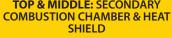


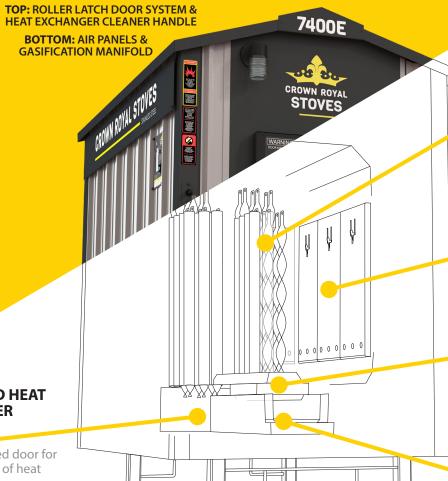






**TOP & MIDDLE: SECONDARY** 





### **HEAT TRANSFER TUBES &** STAINLESS STEEL TWISTED **TAPE TURBULATORS**

Strategically placed in the water reservoir to transfer heat to the water, assisting in achieving high efficiency and low emissions.

### **AIR DELIVERY PANELS**

Designed to distribute preheated, outside air evenly within the firebox.

### **GASIFICATION MANIFOLD**

A uniquely designed, high temperature poured refractory unit that injects preheated air directly at the combustion zone.

### **SECONDARY COMBUSTION CHAMBER**

This chamber reaches temperatures as high as 2,300 F.

# **MULTI PASS**

### **BUILT WITH A TRIPLE PASS WATER FILLED HEAT EXCHANGER FOR HIGHER EFFICIENCY.**

Our triple pass water filled heat exchanger and water filled heat exchanger tubes produce the highest efficiencies of a conventional outdoor furnace. Thanks to these technologies, you will burn 20% - 40% less than the competition. This series is also equipped with a turbo draft fan along with shaker grates and a removable ash pan.

### **STAINLESS STEEL FLUE**

Class A insulated chimney.

CROWN ROYAL STOVES

### **HEAT EXCHANGER CLEANOUT DOOR**

Easy access for cleaning fly ash. Features a double safety latch handle.

### **FIREBOX DOOR**

Extra large, insulated door for easy fuel loading. Equipped with the roller latch door system.

### **ASH PAN DOOR**

Extra large removable ash pan for easy cleaning.









Large insulated door for easy cleaning of heat transfer tubes.











**TOP:** CAST IRON SHAKER GRATES **LEFT:** ASH PAN







### TRIPLE PASS WATER FILLED HEAT EXCHANGER

Developed for a better heat transfer and higher efficiency than conventional units.

# TURBO DRAFT SYSTEM & BLOWER

Designed to ensure a complete burn of your fuel, assisting in the removal of ash.

### PRIMARY COMBUSTION AIR BLOWER

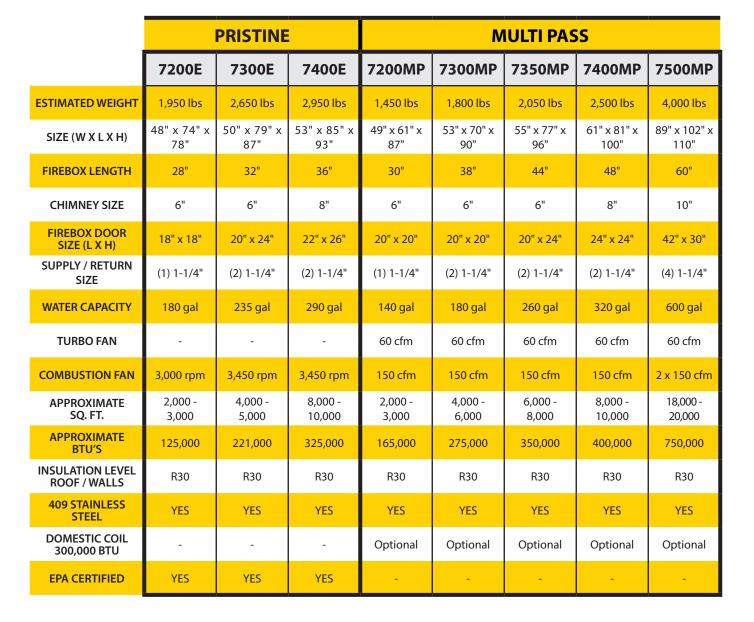
Introduction of combustion air under the shaker grates giving a hotter and cleaner burn.

### CAST IRON SHAKER GRATES

Designed to ensure a complete burn of your fuel, assisting in the removal of ash.

### ASH PAN

Extra large removable ash pan for easy cleaning.



### **SUPPORT AFTER SALE**

As a family-owned business, we know how important it is to offer customer service and technical support after the sale. With our friendly local dealer community and dedicated staff you will find the help you need when you need it most.

### **NOT ALL 409 STAINLESS STEEL IS EQUAL**

Some competitors use imported 409 Stainless Steel. Imported Stainless Steel has lower quality control standards that result in varying wall thickness, heavy inclusions from rolling, lamination and inconsistent annealing. These variables can all lead to excessive corrosion, material failures, and leaks in the firebox and water jacket. Our domestic 409 Stainless Steel comes with mill test reports, validating the quality and consistancy that we strive for.

# **APPLICATIONS**



**RESIDENTIAL HOMES** 



**RADIANT IN-FLOOR HEATING** 



**GARAGES & WORKSHOPS** 



**POOLS / HOT TUBS** 



**COMMERCIAL BUILDINGS** 



**BARNS & AGRICULTURAL** BUILDINGS



**DOMESTIC HOT WATER** 



**GREENHOUSES** 



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### **AUTHORIZED DEALER**

